## Rec'd PCT/PTO 24 JUN 2005

Page 1 of 3 ATTORNEY'S DOCKET NO. TS 6375 USA P

**DECLARATION AND POWER OF** ATTORNEY FOR PATENT APPLICATION

10/521529

As a below named inventor, I hereby declare that:

My residence, post office address, and citizenship are as stated below next to my name. I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled

FORGE WELDING METHOD

the specification of which is attached hereto unless the following box is checked:

was filed on 17 July 2003 (X) as United States Application Number or PCT International Application Number PCT/EP2003/007787 and was amended on 27 August 2004

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR 8 1.56.

I hereby claim foreign priority benefits under 35 U.S.C. § 119(a)-(d) or § 365(b) of any foreign application(s) for patent or inventor's certificate, or 8 365(a) of any PCT International application which designated at least one country other than the United States, listed below and have also identified below by checking the box, any foreign application for patent or inventor's certificate, or PCT

APPLICATION NUMBER	COUNTRY	DAY/MONTH/YEAR FILED	
2077911.2	EP	17 July 2002	l
APPLICATION NUMBER	COUNTRY	DAY/MONTH/YEAR FILED	. [
2077912.0	EP	17 July 2002	Į.
	S.C. å 119(e) of any United States provi		
hereby claim the benefit under 35 U.		sional application(s) listed below.	

designating the United States, listed below and insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT International application in the manner provided by the first paragraph of 35 U.S.C. 8 112, I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR 8 1.56 which became available between the filing date of the prior application and the national or PCT International filing date of this application.

APPLICATION SERIAL NO.	FILING DATE	STATUS-PATENTED, PENDING, ABANDONE
APPLICATION SERIAL NO.	I ILING DATE	STATE OF TAIL TAIL TO THE STATE OF THE STATE
		COLUMN TO DATE OF THE PROPERTY
APPLICATION SERIAL NO.	FILING DATE	STATUS-PATENTED, PENDING, ABANDONE
AFFEIGATION SERIAL NO.	TIEM (O E) TIE	, , , ,
1		

I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and to transact all business in the Patent and

Trademark Office connected th	erewith:		
NAME	ATTORNEY/AGENT	REGISTRATION NUMBER	TELEPHONE NUMBER
Eugene R. Montalvo	Attorney	32,790	(713) 241 0296
NAME	ATTORNEY/AGENT	REGISTRATION NUMBER	TELEPHONE NUMBER
Richard F. Lemuth	Attorney	30,081	(713) 241 3716

Revised June 1995

#### **SEND CORRESPONDENCE TO:**

ATTORNEY'S DOCKET NO. TS 6375 USA P

MOE, Per Thomas (heir of the deceased inventor MOE, Per Harald)  NVENTOR'S SIGNATURE	DATE SIGNED
RESIDENCE	28 April 2005 CITIZENSHIP
Sanatorieveien 15, N-3021 Drammen, Norway	Norway
POST OFFICE ADDRESS	
Sanatorieveien 15, N-3021 Drammen, Norway	1994
FULL NAME OF SECOND JOINT INVENTOR, IF ANY (given name, family name)	1000
DEN BOER, Johannis Josephus	
SECOND INVENTOR'S SIGNATURE	DATE SIGNED
	28 April 2005
RESIDENCE	CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands NLX	Netherlands
POST OFFICE ADDRESS	
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	Service a
FULL NAME OF THIRD JOINT INVENTOR, IF ANY (given name, family name)	
COLE, Anthony Thomas	<b>↓ 5章杯</b> ○-
THIRD INVENTOR'S SIGNATURE	DATE SIGNED
RESIDENCE	CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	United Kingdom
POST OFFICE ADDRESS	
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	
FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name)	
DIMITRIADIS, Klisthenis	
FOURTH INVENTOR'S SIGNATURE	DATE SIGNED
RESIDENCE	CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	Greece
POST OFFICE ADDRESS	
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	<del>.</del>
FULL NAME OF FIFTH JOINT INVENTOR, IF ANY (given name, family name)	
HALMRAST, Björn	
FIFTH INVENTOR'S SIGNATURE	DATE SIGNED
RESIDENCE	CITIZENSHIP
Leirjordfall, N-8255 Røkland, Norway	Norway
POST OFFICE ADDRESS	
Leirjordfall, N-8255 Røkland, Norway	

#### ATTORNEY'S DOCKET NO. TS 6375 USA P

# DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION

OT ON SOR FIRST INIVENITOR (since some family name)		
FULL NAME OF SOLE OR FIRST INVENTOR (given name, family name)		
RABBEN, Kjell Magne		DATE SIGNED
RESIDENCE Gravarstunet 30, N-4327 Sandnes, Norway	10.14 1 0005	••
	10 March 2005	CITIZENSHIP
RESTDENCE		Norway ,
		Troiting , t
POST OFFICE ADDRESS		
Gravarstunet 30, N-4327 Sandnes, Norway		
FULL NAME OF SECOND JOINT INVENTOR, IF ANY (given name, family name)		
Zijsling, Djurre Hans		
SECOND INVENTOR'S SIGNATURE		DATE SIGNED
RESIDENCE		CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands		Netherlands
POST OFFICE ADDRESS		
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands		
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Guillianno)		
FULL NAME OF THIRD JOINT INVENTOR, IF ANY (given name, family name)		
		DATE SIGNED
THIRD INVENTOR'S SIGNATURE		DATE SIGNED
		CITIZENSHIP
RESIDENCE		CITIZENSFIII
POST OFFICE ADDRESS		
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FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name)		
FOURTH INVENTOR'S SIGNATURE		DATE SIGNED
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RESIDENCE		CITIZENSHIP
RESIDENCE		
POST OFFICE ADDRESS		
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FULL NAME OF FIFTH JOINT INVENTOR, IF ANY (given name, family name)		
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FIFTH INVENTOR'S SIGNATURE		DATE SIGNED
RESIDENCE		CITIZENSHIP
POST OFFICE ADDRESS		

Page 1 of 3
ATTORNEY'S DOCKET NO.

TS 6375 USA P

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(X) was filed on 17 July 2003 , as United States Application Number or PCT International Application Number PCT/EP2003/007787 and was amended on 27 August 2004

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I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR & 1.56.

I hereby claim foreign priority benefits under 35 U.S.C. & 119(a)-(d) or & 365(b) of any foreign application(s) for patent or inventor's certificate, or & 365(a) of any PCT International application which designated at least one country other than the United States, listed below and have also identified below by checking the box, any foreign application for patent or inventor's certificate, or PCT International application having a filing date before that of the application on which priority is claimed.

PRIOR FOREIGN APPLICATION(S)	date before that of the application on v	men priority is claimed.	Priority Not Claimed
APPLICATION NUMBER	COUNTRY	DAY/MONTH/YEAR FILED	
02077911.2	EP	17 July 2002	
APPLICATION NUMBER	COUNTRY	DAY/MONTH/YEAR FILED	-
02077912.0	EP	17 July 2002	
I hereby claim the benefit under 35 U.S.	C. 8 119(e) of any United States provis	sional application(s) listed below.	
APPLICATION SERIAL NO.	<del></del>	FILING DATE	
APPLICATION SERIAL NO.		FILING DATE	
designating the United States, listed be the prior United States or PCT Inter acknowledge the duty to disclose infor between the filing date of the prior appli	low and insofar as the subject matter of national application in the manner properties which is material to patentabilication and the national or PCT International or PCT intern		s not disclosed in U.S.C. & 112, I became available
APPLICATION SERIAL NO.	FILING DATE	STATUS-PATENTED, PI	ENDING, ABANDONED
APPLICATION SERIAL NO.	FILING DATE	STATUS-PATENTED, PR	ENDING, ABANDONED
I hereby appoint the following attorney Trademark Office connected therewith:	y(s) and/or agent(s) to prosecute this a	application and to transact all business	in the Patent and

NAME	ATTORNEY/AGENT	REGISTRATION NUMBER	TELEPHONE NUMBER
Eugene R. Montalvo	Attorney	32,790	(713) 241 0296
NAME	ATTORNEY/AGENT	REGISTRATION NUMBER	TELEPHONE NUMBER
Richard F. Lemuth	Attorney	30,081	(713) 241 3716
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Revised June 1995

**SEND CORRESPONDENCE TO:** 

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FULL NAME OF SOLE OR FIRST INVENTOR (given name, family name) MOE, Per Thomas (heir of the deceased inver	otor MOF Per Harald)	•
NVENTOR'S SIGNATURE	nor wor, rer maraid)	DATE SIGNED
RESIDENCE		CITIZENSHIP
Sanatorieveien 15, N-3021 Drammen, Norway	у	Norway
POST OFFICE ADDRESS	• •	
Sanatorieveien 15, N-3021 Drammen, Norway	у	
FULL NAME OF SECOND JOINT INVENTOR, IF ANY (given name, family	name)	
DEN BOER, Johannis Josephus		
SECOND INVENTOR'S SIGNATURE		DATE SIGNED
RESIDENCE		CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Ne	therlands	Netherlands
POST OFFICE ADDRESS		
Volmerlaan 8, NL-2288 GD Rijswijk, The Ne	therlands	
FULL NAME OF THIRD JOINT INVENTOR, IF ANY (given name, family na	nme)	
COLE, Anthony Thomas		
THIRD INVENTOR'S SIGNATURE		DATE SIGNED
RESIDENCE		CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Ne	etherlands	United Kingdom
POST OFFICE ADDRESS	411 1 -	
Volmerlaan 8, NL-2288 GD Rijswijk, The Ne	etneriands	
FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family	name)	
DIMITRIADIS, Klisthenis		
FOURTH INVENTOR'S SIGNATURE		DATE SIGNED
28 Jahran	14 February 2005	14/02/2005 CITIZENSHIP
RESIDENCE  Voltage   State   Control   Control	atherlands NIV	Greece
Volmerlaan 8, NL-2288 GD Rijswijk, The Nepost office address	cinentatios NEX	Greece
Volmerlaan 8, NL-2288 GD Rijswijk, The Ne	etherlands	
FULL NAME OF FIFTH JOINT INVENTOR, IF ANY (given name, family na HALMRAST, Björn	ame)	
FIFTH INVENTOR'S SIGNATURE	,	DATE SIGNED
DEGLOSMOS		CITIZENSHIP
residence Leirjordfall, N-8255 Røkland, Norway		Norway
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POST OFFICE ADDRESS		

ATTORNEY'S DOCKET NO. TS 6375 USA P

G. illusoma)		
FULL NAME OF SOLE OR FIRST INVENTOR (given name, family name)		
RABBEN, Kjell Magne		DATE SIGNED
INVENTOR'S SIGNATURE	10 M 1 2005	• •
	10 March 2005	CITIZENSHIP
RESIDENCE N. 4227 Candrag Norway		Norway ,
Gravarstunet 30, N-4327 Sandnes, Norway	<del></del>	11011149
POST OFFICE ADDRESS		
Gravarstunet 30, N-4327 Sandnes, Norway		
FULL NAME OF SECOND JOINT INVENTOR, IF ANY (given name, family name)		
Zijsling, Djurre Hans		
SECOND INVENTOR'S SIGNATURE		DATE SIGNED
RESIDENCE		CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands		Netherlands
POST OFFICE ADDRESS		
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands		
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(c. il. com)		
FULL NAME OF THIRD JOINT INVENTOR, IF ANY (given name, family name)		
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THIRD INVENTOR'S SIGNATURE		DATE S.G
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POST OFFICE ADDRESS		
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FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name)		
FOURTH INVENTOR'S SIGNATURE		DATE SIGNED
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RESIDENCE		
POST OFFICE ADDRESS		
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FULL NAME OF FIFTH JOINT INVENTOR, IF ANY (given name, family name)		
		DATE SIGNED
FIFTH INVENTOR'S SIGNATURE		DATE SIGNED
RESIDENCE		CITIZENSHIP
POST OFFICE ADDRESS		

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I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith:

NAME	ATTORNEY/AGENT	REGISTRATION NUMBER	TELEPHONE NUMBER
Eugene R. Montalvo	Attorney	32,790	(713) 241 0296
NAME	ATTORNEY/AGENT	REGISTRATION NUMBER	TELEPHONE NUMBER
Richard F. Lemuth	Attorney	30,081	(713) 241 3716

Revised June 1995

**Priority** 

#### SEND CORRESPONDENCE TO:

ATTORNEY'S DOCKET NO. TS 6375 USA P

FULL NAME OF SOLE OR FIRST INVENTOR (given name, family name)	
MOE, Per Thomas (heir of the deceased inventor MOE, Per Harald)	
INVENTOR'S SIGNATURE	DATE SIGNED
RESIDENCE	CITIZENSHIP
Sanatorieveien 15, N-3021 Drammen, Norway	Norway
POST OFFICE ADDRESS	1101 Way
Sanatorieveien 15, N-3021 Drammen, Norway	· · · · · · · · · · · · · · · · · · ·
FULL NAME OF SECOND JOINT INVENTOR, IF ANY (given name, family name)	
DEN BOER, Johannis Josephus	_
SECOND INVENTOR'S SIGNATURE	DATE SIGNED
RESIDENCE	CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	Netherlands
POST OFFICE ADDRESS	
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	
FULL NAME OF THIRD JOINT INVENTOR, IF ANY (given name, family name)	
10	
COLE, Anthony Thomas	DATE GOVED
THIRD INVENTOR'S SIGNATURE	DATE SIGNED
15 February 2005	15th feb 2005
RESIDENCE	CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands NLX	United Kingdom
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands NLX POST OFFICE ADDRESS	
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands NLX	
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Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands NLX POST OFFICE ADDRESS Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands  FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name)	
Volmerlaan 8, NL-2288 GD <u>Rijswijk</u> , The Netherlands NLX POST OFFICE ADDRESS Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands NLX POST OFFICE ADDRESS Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands  FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name) DIMITRIADIS, Klisthenis	United Kingdom
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands NLX POST OFFICE ADDRESS Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands  FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name) DIMITRIADIS, Klisthenis	United Kingdom
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands NLX POST OFFICE ADDRESS Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands  FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name)  DIMITRIADIS, Klisthenis FOURTH INVENTOR'S SIGNATURE  RESIDENCE	DATE SIGNED  CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands NLX POST OFFICE ADDRESS Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands  FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name) DIMITRIADIS, Klisthenis FOURTH INVENTOR'S SIGNATURE  RESIDENCE Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	United Kingdom  DATE SIGNED
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands NLX POST OFFICE ADDRESS Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands  FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name) DIMITRIADIS, Klisthenis FOURTH INVENTOR'S SIGNATURE  RESIDENCE Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands POST OFFICE ADDRESS	DATE SIGNED  CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands NLX POST OFFICE ADDRESS Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands  FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name) DIMITRIADIS, Klisthenis FOURTH INVENTOR'S SIGNATURE  RESIDENCE Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	DATE SIGNED  CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands  POST OFFICE ADDRESS  Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands  FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name)  DIMITRIADIS, Klisthenis  FOURTH INVENTOR'S SIGNATURE  RESIDENCE  Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands  POST OFFICE ADDRESS  Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	DATE SIGNED  CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands  POST OFFICE ADDRESS  Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands  FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name)  DIMITRIADIS, Klisthenis  FOURTH INVENTOR'S SIGNATURE  RESIDENCE  Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands  POST OFFICE ADDRESS  Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands  FULL NAME OF FIFTH JOINT INVENTOR, IF ANY (given name, family name)	DATE SIGNED  CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands  POST OFFICE ADDRESS  Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands  FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name)  DIMITRIADIS, Klisthenis  FOURTH INVENTOR'S SIGNATURE  RESIDENCE  Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands  POST OFFICE ADDRESS  Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands  FULL NAME OF FIFTH JOINT INVENTOR, IF ANY (given name, family name)  HALMRAST, Björn	DATE SIGNED  CITIZENSHIP  Greece
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands  POST OFFICE ADDRESS  Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands  FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name)  DIMITRIADIS, Klisthenis  FOURTH INVENTOR'S SIGNATURE  RESIDENCE  Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands  POST OFFICE ADDRESS  Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands  FULL NAME OF FIFTH JOINT INVENTOR, IF ANY (given name, family name)	DATE SIGNED  CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands  POST OFFICE ADDRESS Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands  FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name) DIMITRIADIS, Klisthenis FOURTH INVENTOR'S SIGNATURE  RESIDENCE Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands POST OFFICE ADDRESS Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands  FULL NAME OF FIFTH JOINT INVENTOR, IF ANY (given name, family name) HALMRAST, Björn FIFTH INVENTOR'S SIGNATURE	DATE SIGNED  CITIZENSHIP  Greece  DATE SIGNED
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands  Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands  FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name)  DIMITRIADIS, Klisthenis  FOURTH INVENTOR'S SIGNATURE  RESIDENCE  Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands  POST OFFICE ADDRESS  Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands  FULL NAME OF FIFTH JOINT INVENTOR, IF ANY (given name, family name)  HALMRAST, Björn  FIFTH INVENTOR'S SIGNATURE  RESIDENCE	DATE SIGNED  CITIZENSHIP  Greece  DATE SIGNED
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands  Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands  FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name)  DIMITRIADIS, Klisthenis  FOURTH INVENTOR'S SIGNATURE  RESIDENCE  Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands  POST OFFICE ADDRESS  Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands  FULL NAME OF FIFTH JOINT INVENTOR, IF ANY (given name, family name)  HALMRAST, Björn  FIFTH INVENTOR'S SIGNATURE  RESIDENCE  Leirjordfall, N-8255 Røkland, Norway	DATE SIGNED  CITIZENSHIP  Greece  DATE SIGNED
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands  Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands  FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name)  DIMITRIADIS, Klisthenis  FOURTH INVENTOR'S SIGNATURE  RESIDENCE  Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands  POST OFFICE ADDRESS  Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands  FULL NAME OF FIFTH JOINT INVENTOR, IF ANY (given name, family name)  HALMRAST, Björn  FIFTH INVENTOR'S SIGNATURE  RESIDENCE	DATE SIGNED  CITIZENSHIP  Greece  DATE SIGNED

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FULL NAME OF SOLE OR FIRST INVENTOR (given name, family name)		
RABBEN, Kjell Magne		
INVENTOR'S SIGNATURE		DATE SIGNED
	10 March 2005	
RESTDENCE	10 (Mid) 2005	CITIZENSHIP
Gravarstunet 30, N-4327 Sandnes, Norway		Norway
POST OFFICE ADDRESS		
Gravarstunet 30, N-4327 Sandnes, Norway		
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FULL NAME OF SECOND JOINT INVENTOR, IF ANY (given name, family name)		
Zijsling, Djurre Hans		
SECOND INVENTOR'S SIGNATURE		DATE SIGNED
RESIDENCE		CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands		Netherlands
POST OFFICE ADDRESS		
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands		
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THIRD INVENTOR'S SIGNATURE		DATE SIGNED
THIRD INVENTOR 3 SIGNATURE		DATE SIGNED
DESIDENCE		Olmygra Val Va
RESIDENCE		CITIZENSHIP
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POST OFFICE ADDRESS		
FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name)		
FOURTH INVENTOR'S SIGNATURE	<del></del>	DATE SIGNED
RESIDENCE		CITIZENSHIP
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FULL NAME OF FIFTH JOINT INVENTOR, IF ANY (given name, family name)		
FIFTH INVENTOR'S SIGNATURE		DATE SIGNED
RESIDENCE		CITIZENSHIP
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ATTORNEY'S DOCKET NO. TS 6375 USA P

As a below named inventor, I hereby declare that:

My residence, post office address, and citizenship are as stated below next to my name. I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled

FORGE WELDING METHOD

PRIOR FOREIGN APPLICATION(S)

the specification of which is attached hereto unless the following box is checked:

(X) was filed on 17 July 2003 as United States Application Number or PCT International Application Number PCT/EP2003/007787 and was amended on 27 August 2004

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR & 1.56.

I hereby claim foreign priority benefits under 35 U.S.C. & 119(a)-(d) or & 365(b) of any foreign application(s) for patent or inventor's certificate, or & 365(a) of any PCT International application which designated at least one country other than the United States, listed below and have also identified below by checking the box, any foreign application for patent or inventor's certificate, or PCT International application having a filing date before that of the application on which priority is claimed.

PRIOR FOREIGN APPLICATION(S)		Not C	Claimed
APPLICATION NUMBER	COUNTRY	DAY/MONTH/YEAR FILED	
02077911.2	EP	17 July 2002	
APPLICATION NUMBER	COUNTRY	DAY/MONTH/YEAR FILED	
02077912.0	EP	17 July 2002	Ш
	S.C. 8 119(e) of any United States provi		
APPLICATION SERIAL NO.		FILING DATE	
APPLICATION SERIAL NO.		FILING DATE	
designating the United States, listed be the prior United States or PCT Inte- acknowledge the duty to disclose info	elow and insofar as the subject matter or ernational application in the manner p	ation(s) or & 365(c) of any PCT International a of each of the claims of this application is not disprovided by the first paragraph of 35 U.S.C. ity as defined in 37 CFR & 1.56 which became tional filing date of this application.  STATUS-PATENTED, PENDING,	sclosed in 8 112, I available

I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith:

**FILING DATE** 

NAME	ATTORNEY/AGENT	REGISTRATION NUMBER	TELEPHONE NUMBER
Eugene R. Montalvo	Attorney	32,790	(713) 241 0296
NAME	ATTORNEY/AGENT	REGISTRATION NUMBER	TELEPHONE NUMBER
Richard F. Lemuth	Attorney	30,081	(713) 241 3716
· · · · · · · · · · · · · · · · · · ·			

Revised June 1995

STATUS-PATENTED, PENDING, ABANDONE

**Priority** 

SEND CORRESPONDENCE TO:

Eugene R. Montalvo c/o Shell Oil Company **Intellectual Property** P.O. Box 2463 Houston, TX 77252-2463

APPLICATION SERIAL NO.

ATTORNEY'S DOCKET NO. TS 6375 USA P

FULL NAME OF SOLE OR FIRST INVENTOR (given name, family name)	
MOE, Per Thomas (heir of the deceased inventor MOE, Per ]	Harald)
INVENTOR'S SIGNATURE	DATE SIGNED
Per Thomas Moe 9 March 2 RESIDENCE	ms 2005.03.09
	CITIZENSHIP
Sanatorieveien 15, N-3021 <u>Drammen</u> , Norway Nox	Norway
POST OFFICE ADDRESS	
Sanatorieveien 15, N-3021 Drammen, Norway	
	· · · · · · · · · · · · · · · · · · ·
FULL NAME OF SECOND JOINT INVENTOR, IF ANY (given name, family name)	
DEN BOER, Johannis Josephus	<u> </u>
SECOND INVENTOR'S SIGNATURE	DATE SIGNED
RESIDENCE	CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	Netherlands
POST OFFICE ADDRESS	21000000
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	
FULL NAME OF THIRD JOINT INVENTOR, IF ANY (given name, family name)	
COLE, Anthony Thomas	
THIRD INVENTOR'S SIGNATURE	DATE SIGNED
•	
RESIDENCE	CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	United Kingdom
POST OFFICE ADDRESS	
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	•
FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name)	
DIMITRIADIS, Klisthenis	
FOURTH INVENTOR'S SIGNATURE	DATE SIGNED
RESIDENCE	CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	Greece
POST OFFICE ADDRESS	31000
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	
FULL NAME OF FIFTH JOINT INVENTOR, IF ANY (given name, family name)  HALMRAST Biorn	
<u>HALMRAST, Björn</u>	
FIFTH INVENTOR'S SIGNATURE	DATE SIGNED
10 Man	ch 2005 10/3 - 05
RESIDENCE	CITIZENSHIP
Leirjordfall, N-8255 Røkland, Norway Nox	Norway
POST OFFICE ADDRESS	
Leirjordfall, N-8255 Røkland, Norway	

ATTORNEY'S DOCKET NO. TS 6375 USA P

FULL NAME OF SOLE OR FIRST INVENTOR (given name, family name)		
RABBEN, Kjell Magne		DATE SIGNED
INVENTOR'S SIGNATURE	10.14 1 0005	
	10 March 2005	CITIZENSHIP
RESIDENCE  Compared 20 N 4227 Sandnes Norway		Norway 🔪
Gravarstunet 30, N-4327 Sandnes, Norway		7.00
FOST OFFICE ADDRESS Gravarstunet 30, N-4327 Sandnes, Norway		
Gravarstunet 30, 11-4327 Sandines, 1101 way		
FULL NAME OF SECOND JOINT INVENTOR, IF ANY (given name, family name)		
Zijsling, Djurre Hans		DATE SIGNED
SECOND INVENTOR'S SIGNATURE		DATE SIGNED
		CITIZENSHIP
RESIDENCE		Netherlands
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands		Ttemerianas
POST OFFICE ADDRESS  ALL 1 0 NH 2200 CD Discoviile The Notherlands		
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands		
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FULL NAME OF THIRD JOINT INVENTOR, IF ANY (given name, family name)		
		DATE CICNED
THIRD INVENTOR'S SIGNATURE		DATE SIGNED
		COMPANYELLED
RESIDENCE		CITIZENSHIP
POST OFFICE ADDRESS		
FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name)		
FOURTH INVENTOR'S SIGNATURE		DATE SIGNED
RESIDENCE		CITIZENSHIP
POST OFFICE ADDRESS		
FULL NAME OF FIFTH JOINT INVENTOR, IF ANY (given name, family name)		
FIFTH INVENTOR'S SIGNATURE		DATE SIGNED
RESIDENCE		CITIZENSHIP
POST OFFICE ADDRESS		

#### . \_\_ \_

DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION

ATTORNEY'S DOCKET NO. TS 6375 USA P

As a below named inventor, I hereby declare that:

My residence, post office address, and citizenship are as stated below next to my name. I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled

FORGE WELDING METHOD

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I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR 8 1.56.

I hereby claim foreign priority benefits under 35 U.S.C. & 119(a)-(d) or & 365(b) of any foreign application(s) for patent or inventor's certificate, or & 365(a) of any PCT International application which designated at least one country other than the United States, listed below and have also identified below by checking the box, any foreign application for patent or inventor's certificate, or PCT International application having a filing date before that of the application on which priority is claimed.

<b>~</b>			Priority
PRIOR FOREIGN APPLICATION(S)			Not Claimed
APPLICATION NUMBER	COUNTRY	DAY/MONTH/YEAR FILED	
02077911.2	EP	17 July 2002	
APPLICATION NUMBER	COUNTRY	DAY/MONTH/YEAR FILED	
02077912.0	EP	17 July 2002	
·			
I hereby claim the benefit under 35 U.S.	.C. 8 119(e) of any United States provi	sional application(s) listed below.	
APPLICATION SERIAL NO.		FILING DATE	
APPLICATION SERIAL NO.		FILING DATE	•
·			

I hereby claim the benefit under 35 U.S.C. & 120 of any United States application(s) or & 365(c) of any PCT International application designating the United States, listed below and insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT International application in the manner provided by the first paragraph of 35 U.S.C. & 112, I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR & 1.56 which became available between the filing date of the prior application and the national or PCT International filing date of this application.

APPLICATION SERIAL NO.	FILING DATE	STATUS-PATENTED, PENDING, ABANDONE
APPLICATION SERIAL NO.	FILING DATE	STATUS-PATENTED, PENDING, ABANDONE

I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith:

Trademark Office Confidence	CICWILL.		
NAME	ATTORNEY/AGENT	REGISTRATION NUMBER	TELEPHONE NUMBER
Eugene R. Montalvo	Attorney	32,790	(713) 241 0296
NAME	ATTORNEY/AGENT	REGISTRATION NUMBER	TELEPHONE NUMBER
Richard F. Lemuth	Attorney	30,081	(713) 241 3716
			Revised June 1995

SEND CORRESPONDENCE TO:

ATTORNEY'S DOCKET NO. TS 6375 USA P

INVENTOR'S SIGNATURE	DATE SIGNED
	DATE SIGNED
RESIDENCE	CITIZENSHIP
Sanatorieveien 15, N-3021 Drammen, Norway	Norway
POST OFFICE ADDRESS	
Sanatorieveien 15, N-3021 Drammen, Norway	
FULL NAME OF SECOND JOINT INVENTOR, IF ANY (given name, family name)	
DEN BOER, Johannis Josephus	
SECOND INVENTOR'S SIGNATURE	DATE SIGNED
RESIDENCE	CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	Netherlands
POST OFFICE ADDRESS	
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	
FULL NAME OF THIRD JOINT INVENTOR, IF ANY (given name, family name)	
COLE, Anthony Thomas	
THIRD INVENTOR'S SIGNATURE	DATE SIGNED
RESIDENCE	CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	United Kingdom
POST OFFICE ADDRESS	
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	
EILLI NAME OF FOURTH IONIT BUILDINGS IF ANY (	
FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name)  DIMITRIADIS, Klisthenis	
FOURTH INVENTOR'S SIGNATURE	
TOURTH INVENTOR S SIGNATURE	DATE SIGNED
RESIDENCE	CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	Greece
POST OFFICE ADDRESS	
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	
FULL NAME OF FIFTH JOINT INVENTOR, IF ANY (given name, family name)	
HALMRAST, Björn	
FIFTH INVENTOR'S SIGNATURE	DATE SIGNED
RESIDENCE	
	CITIZENSHIP
Leirjordfall, N-8255 Røkland, Norway POST OFFICE ADDRESS	Norway
Leirjordfall, N-8255 Røkland, Norway	
LEH DIGHAH, N-8233 KØKIANG. NORWAV	

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FULL NAME OF SOLE OR FIRST INVENTOR (given name, family name)		
RABBEN, Kjell Magne		· .
INVENTOR'S SIGNATURE		DATE SIGNED
KM Kall	10 March 2005	10.03.05
RESIDENCE		CITIZENSHIP
Gravarstunet 30, N-4327 Sandnes, Norway Nox		Norway
POST OFFICE ADDRESS		
Gravarstunet 30, N-4327 Sandnes, Norway		
FULL NAME OF SECOND JOINT INVENTOR, IF ANY (given name, family name)		
Zijsling, Djurre Hans		
SECOND INVENTOR'S SIGNATURE .		DATE SIGNED
		•
RESIDENCE		CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands		Netherlands
POST OFFICE ADDRESS		
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands		
FULL NAME OF THIRD JOINT INVENTOR, IF ANY (given name, family name)		
THIRD INVENTOR'S SIGNATURE		DATE SIGNED
RESIDENCE		CITIZENSHIP
POST OFFICE ADDRESS		
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FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name)		
FOURTH INVENTOR'S SIGNATURE		DATE SIGNED
RESIDENCE		CITIZENSHIP
POST OFFICE ADDRESS		
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FULL NAME OF FIFTH JOINT INVENTOR, IF ANY (given name, family name)		
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FIFTH INVENTOR'S SIGNATURE		DATE SIGNED
RESIDENCE		CITIZENSHIP
POST OFFICE ADDRESS		

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APPLICATION SERIAL NO.	FILING DATE	STATUS-PATENTED, PEND	NG, ABANDONE
APPLICATION SERIAL NO.	FILING DATE	STATUS-PATENTED, PEND	NG, ABANDONE
AFFLICATION SERIAL NO.			

Richard F. Lemuth	Attorney	30,081	(713) 241 3716
NAME	ATTORNEY/AGENT	REGISTRATION NUMBER	TELEPHONE NUMBER
Eugene R. Montalvo	Attorney	32,790	(713) 241 0296
NAME	ATTORNEY/AGENT	REGISTRATION NUMBER	TELEPHONE NUMBER

Revised June 1995

#### **SEND CORRESPONDENCE TO:**

ATTORNEY'S DOCKET NO. TS 6375 USA P

INVENTOR'S SIGNATURE	DATE SIGNED
	DITTE SIGNED
RESIDENCE	CITIZENSHIP
Sanatorieveien 15, N-3021 Drammen, Norway	Norway
POST OFFICE ADDRESS	
Sanatorieveien 15, N-3021 Drammen, Norway	
FULL NAME OF SECOND JOINT INVENTOR, IF ANY (given name, family name)	
DEN BOER, Johannis Josephus	
SECOND INVENTOR'S SIGNATURE	DATE SIGNED
•	
RESIDENCE	CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	Netherlands
POST OFFICE ADDRESS	1 TOWARD INDICATE
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	
,	
FULL NAME OF THIRD JOINT INVENTOR, IF ANY (given name, family name)	
COLE, Anthony Thomas	
THIRD INVENTOR'S SIGNATURE	DATE SIGNED
	DATE SIGNED
RESIDENCE	CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	United Kingdom
POST OFFICE ADDRESS	Omica Kingaom
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	
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FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name)	<del></del>
DIMITRIADIS, Klisthenis	
FOURTH INVENTOR'S SIGNATURE	DATE CIONED
TOOKIT INVENTOR S SIGNATORE	DATE SIGNED
RESIDENCE	CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	Greece
POST OFFICE ADDRESS	Greece
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	
	·
FULL NAME OF FIFTH JOINT INVENTOR, IF ANY (given name, family name)	
HALMRAST, Björn	
FIFTH INVENTOR'S SIGNATURE	DATE SIGNED
	DATE SIGNED
RESIDENCE	CITIZENSHIP
Leirjordfall, N-8255 Røkland, Norway	Norway
POST OFFICE ADDRESS	INOI Way
Leirjordfall, N-8255 Røkland, Norway	

ATTORNEY'S DOCKET NO. TS 6375 USA P

'OLL NAME OF SOLE OR FIRST INVENTOR (given name, family name)	
RABBEN, Kjell Magne	·
NVENTOR'S SIGNATURE	DATE SIGNED
RESIDENCE	CITIZENSHIP
Gravarstunet 30, N-4327 Sandnes, Norway	Norway
POST OFFICE ADDRESS	
Gravarstunet 30, N-4327 Sandnes, Norway	
FULL NAME OF SECOND JOINT INVENTOR, IF ANY (given name, family name)	
Zijsling, Djurre Hans	•
SECOND INVENTOR'S SIGNATURE	DATE SIGNED
- Hart	14 February 2005
RESIDENCE	CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands NLx	Netherlands
POST OFFICE ADDRESS	
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	
FULL NAME OF THIRD JOINT INVENTOR, IF ANY (given name, family name)	
Case with the following in the (given mane, mainly mainly)	
THIRD INVENTOR'S SIGNATURE	DATE SIGNED
RESIDENCE	CITIZENSHIP
POST OFFICE ADDRESS	
FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name)	
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FOURTH INVENTOR'S SIGNATURE	DATE SIGNED
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RESIDENCE	CITIZENSHIP
POST OFFICE ADDRESS	
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FULL NAME OF FIFTH JOINT INVENTOR, IF ANY (given name, family name)	
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FIFTH INVENTOR'S SIGNATURE	DATE SIGNED
	DITTE SIGNED
RESIDENCE	CITIZENSHIP
RESIDENCE	CITIZENSHIP